

# DATA SHEET

## GENERAL PURPOSE CHIP RESISTORS

RC0402 (Pb Free)  
5%, 1%



## SCOPE

This specification describes RC0402 series chip resistors with lead-free terminations made by thick film process.

## ORDERING INFORMATION

Part number is identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

### PHYCOMP ORDERING CODE

#### I2NC CODE

	2322	XXX	XXXXX	L			
	(1)	(2)	(3)	(4)			
TYPE/	START	TOL.	RESISTANCE		PAPER / PE TAPE ON REEL (units) <sup>(2)</sup>		
0402	IN <sup>(1)</sup>	(%)	RANGE		10,000	20,000/not preferred	50,000
RC31	2322	±5%	1 to 10 MΩ		705 70xxx	---	705 87xxx
RC32	2322	±1%	1 to 10 MΩ		706 7xxxx	---	706 8xxxx
Jumper	2322	-	0 Ω		705 91001	---	705 91007

(1) The resistors have a 12-digit ordering code starting with 2322.

(2) The subsequent 4 or 5 digits indicate the resistor tolerance and packaging.

(3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of I2NC".

(4) "L" means lead-free terminations.

— Last digit of I2NC

Resistance decade <sup>(3)</sup>	Last digit
0.01 to 0.0976 Ω	0
0.1 to 0.976 Ω	7
1 to 9.76 Ω	8
10 to 97.6 Ω	9
100 to 976 Ω	1
1 to 9.76 kΩ	2
10 to 97.6 kΩ	3
100 to 976 kΩ	4
1 to 9.76 MΩ	5
10 to 97.6 MΩ	6

#### ORDERING EXAMPLE

The ordering code of a RC32 resistor, value 56 Ω with ±1% tolerance, supplied in tape of 10,000 units per reel is: 232270675609L.

Example:	0.02 Ω	=	0200 or 200
	0.3 Ω	=	3007 or 307
	1 Ω	=	1008 or 108
	33 kΩ	=	3303 or 333
	10 MΩ	=	1006 or 106

#### CTC CODE

RC0402	X	X	X	XX	XXXX	L
	(1)	(2)	(3)	(4)	(5)	(6)

#### (1) TOLERANCE

F = ±1%

J = ±5%

#### (2) PACKAGING TYPE

R = Paper/PE taping reel

#### (3) TEMPERATURE COEFFICIENT OF RESISTANCE

— = Base on spec

#### (4) TAPING REEL

07 = 7 inch dia. Reel

10 = 10 inch dia. Reel (not preferred)

13 = 13 inch dia. Reel

#### (5) RESISTANCE VALUE

5R6, 56R, 560R, 56K, 1M.

#### (6) RESISTOR TERMINATIONS

L = Lead free terminations (pure Tin)

#### ORDERING EXAMPLE

The ordering code of a RC0402 chip resistor, value 56 Ω with ±1% tolerance, supplied in 7-inch tape reel is: RC0402FR-0756RL.

## NOTE

- The "L" at the end of the code is only for ordering. On the reel label, the standard CTC or I2NC will be mentioned an additional stamp "LFP"= lead free production.
- Products with lead in terminations fulfil the same requirements as mentioned in this datasheet.
- Products with lead in terminations will be phased out in the coming months (before July 1st, 2006)

## MARKING

RC0402



No marking

## CONSTRUCTION

The resistors are constructed out of a high-grade ceramic body. Internal metal electrodes are added at each end and connected by a resistive paste. The composition of the paste is adjusted to give the approximate required resistance and laser cutting of this resistive layer that achieves tolerance trims the value. The resistive layer is covered with a protective coat.

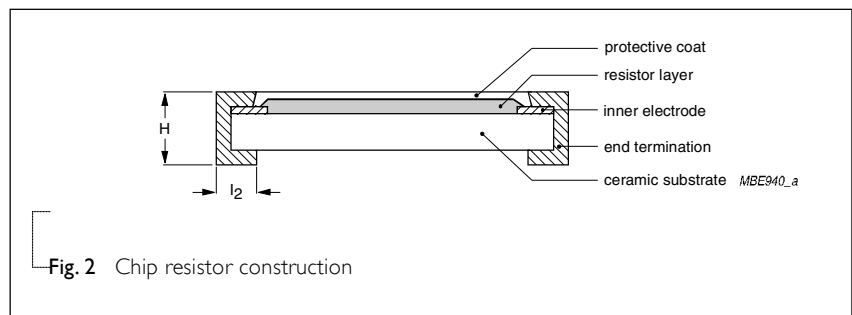


Fig. 2 Chip resistor construction

Finally, the two external terminations (pure Tin) are added. See fig. 2.

## DIMENSIONS

Table I

TYPE	RC0402
L (mm)	1.00 ±0.05
W (mm)	0.50 ±0.05
H (mm)	0.35 ±0.05
l <sub>1</sub> (mm)	0.20 ±0.10
l <sub>2</sub> (mm)	0.25 ±0.10

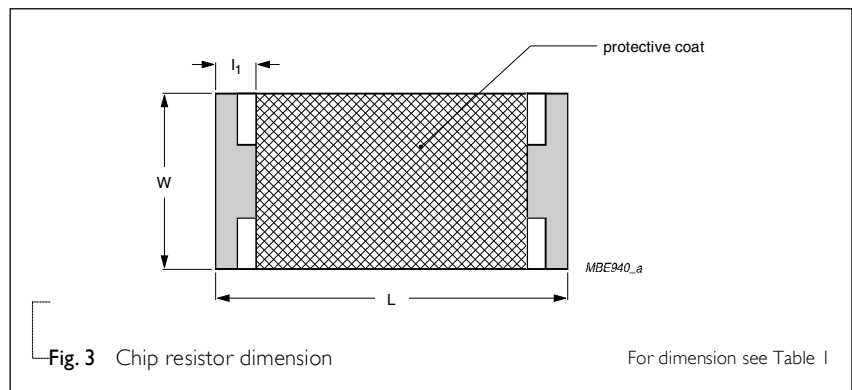


Fig. 3 Chip resistor dimension

For dimension see Table I

**ELECTRICAL CHARACTERISTICS**

Table 2

CHARACTERISTICS	RC0402 1/16 W
Operating Temperature Range	-55 °C to +155 °C
Maximum Working Voltage	50 V
Maximum Overload Voltage	100 V
Dielectric Withstanding Voltage	100 V
Resistance Range	5% (E24) 1 Ω to 10 MΩ
	1% (E96) 1 Ω to 10 MΩ
	Zero Ohm Jumper < 0.05 Ω
Temperature Coefficient	10 Ω < R ≤ 10 MΩ ±100 ppm/°C
	1 Ω < R ≤ 10 Ω ±200 ppm/°C
Jumper Criteria	Rated Current 1.0 A
	Maximum Current 2.0 A

**FOOTPRINT AND SOLDERING PROFILES**

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

**ENVIRONMENTAL DATA**

For material declaration information (IMDS-data) of the products, please see the separated info "Environmental data".

**PACKING STYLE AND PACKAGING QUANTITY**

Table 3 Packing style and packaging quantity

PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
RC0402	Paper / PE Taping Reel (R)	7" (178 mm)	10,000 units
		10" (254 mm) / not preferred	20,000 units
		13" (330 mm)	50,000 units

**NOTE**

1. For Paper/PE tape and reel specification/dimensions, please see the special data sheet "Packing" document.

## FUNCTIONAL DESCRIPTION

### POWER RATING

RC0402 rated power at 70°C is 1/16 W

### RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{P \times R}$$

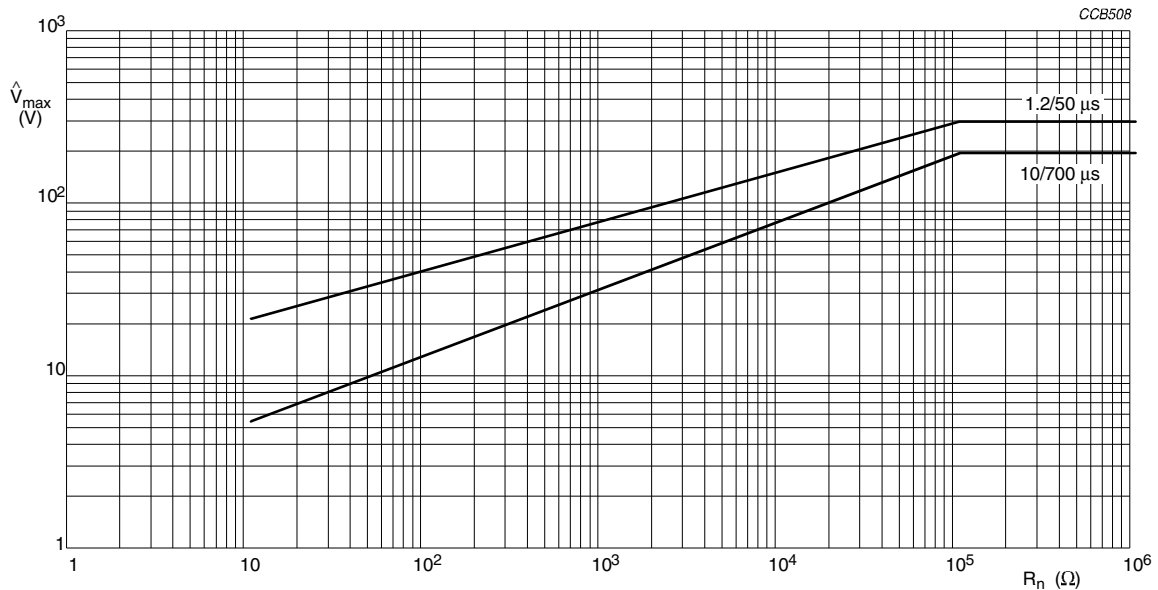
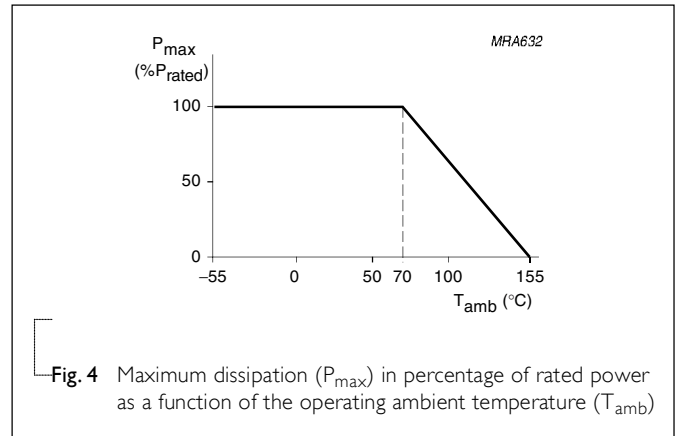
Where

V=Continuous rated DC or  
AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value ( $\Omega$ )

### PULSE LOADING CAPABILITIES



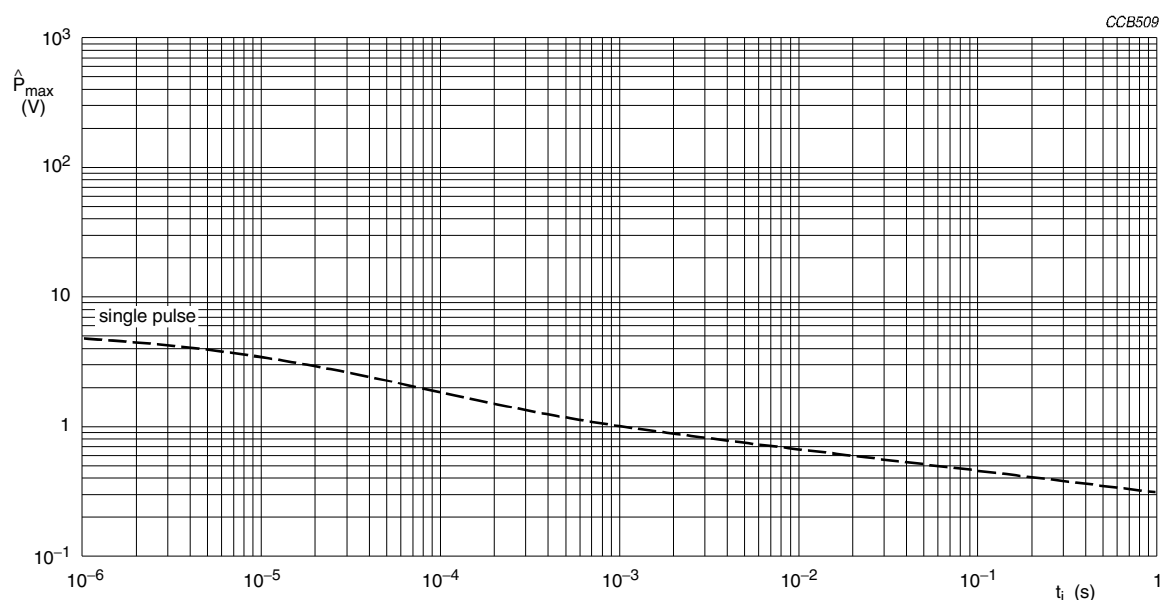


Fig. 6 Pulse on a regular basis for type: **RC0402**; maximum permissible peak pulse power as a function of pulse duration for single pulse and repetitive pulse  $t_p/t_i = 1000$

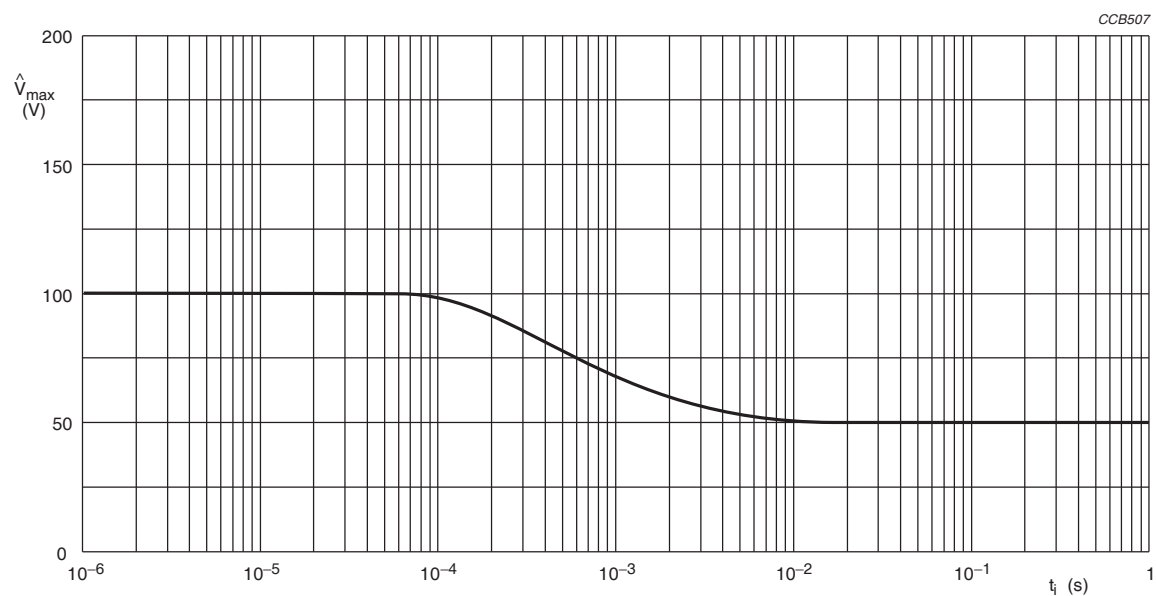


Fig. 7 Pulse on a regular basis for type: **RC0402**; maximum permissible peak pulse voltage as a function of pulse duration

## TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS				
Temperature Coefficient of Resistance (T.C.R.)	MIL-STD-202F-method 304; JIS C 5202-4.8	At +25/–55 °C and +25/+125 °C  Formula: $T.C.R = \frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (ppm/°C)}$ Where t <sub>1</sub> =+25 °C or specified room temperature t <sub>2</sub> =–55 °C or +125 °C test temperature R <sub>1</sub> =resistance at reference temperature in ohms R <sub>2</sub> =resistance at test temperature in ohms	Refer to table 2				
Thermal Shock	MIL-STD-202F-method 107G; IEC 60115-1 4.19	At –65 (+0/–10) °C for 2 minutes and at +155 (+10/–0) °C for 2 minutes; 25 cycles	±(0.5%+0.05 Ω) for 1% tol. ±(1.0%+0.05 Ω) for 5% tol.				
Low Temperature Operation	MIL-R-55342D-Para 4.7.4	At –65 (+0/–5) °C for 1 hour; RCWV applied for 45 (+5/–0) minutes	±(0.5%+0.05 Ω) for 1% tol . ±(1.0%+0.05 Ω) for 5% tol. No visible damage				
Short Time Overload	MIL-R-55342D-Para 4.7.5; IEC 60115-1 4.13	2.5 × RCWV applied for 5 seconds at room temperature	±(1.0%+0.05 Ω) for 1% tol. ±(2.0%+0.05 Ω) for 5% tol. No visible damage				
Insulation Resistance	MIL-STD-202F-method 302; IEC 60115-1 4.6.1.1	RCOV for 1 minute <table><tr><td>Type</td><td>RC0402</td></tr><tr><td>Voltage (DC)</td><td>100 V</td></tr></table>	Type	RC0402	Voltage (DC)	100 V	≥10 GΩ
Type	RC0402						
Voltage (DC)	100 V						
Dielectric Withstand Voltage	MIL-STD-202F-method 301; IEC 60115-1 4.6.1.1	Maximum voltage (V <sub>rms</sub> ) applied for 1 minute <table><tr><td>Type</td><td>RC0402</td></tr><tr><td>Voltage (AC)</td><td>100 V<sub>rms</sub></td></tr></table>	Type	RC0402	Voltage (AC)	100 V <sub>rms</sub>	No breakdown or flashover
Type	RC0402						
Voltage (AC)	100 V <sub>rms</sub>						
Resistance to Soldering Heat	MIL-STD-202F-method 210C; IEC 60115-1 4.18	Unmounted chips; 260 ±5 °C for 10 ±1 seconds	±(0.5%+0.05 Ω) for 1% tol. ±(1.0%+0.05 Ω) for 5% tol. No visible damage				
Life	MIL-STD-202F-method 108A; IEC 60115-1 4.25.1	At 70±2 °C for 1,000 hours; RCWV applied for 1.5 hours on and 0.5 hour off	±(1%+0.05 Ω) for 1% tol. ±(3%+0.05 Ω) for 5% tol.				

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS	
Solderability	MIL-STD-202F-method 208A; IEC 60115-1 4.17	Solder bath at $245 \pm 3$ °C Dipping time: $2 \pm 0.5$ seconds	Well tinned ( $\geq 95\%$ covered) No visible damage	
Bending Strength	JIS C 5202.6.14; IEC 60115-1 4.15	Resistors mounted on a 90 mm glass epoxy resin PCB (FR4) Bending: 5 mm	$\pm(1.0\%+0.05 \Omega)$ for 1% tol. $\pm(1.0\%+0.05 \Omega)$ for 5% tol. No visible damage	
Resistance to Solvent	MIL-STD-202F-method 215; IEC 60115-1 4.29	Isopropylalcohol ( $C_3H_7OH$ ) or dichloromethane ( $CH_2Cl_2$ ) followed by brushing	No smeared	
Noise	JIS C 5202 5.9; IEC 60115-1 4.12	Maximum voltage ( $V_{rms}$ ) applied.	Resistors range	Value
			$R < 100 \Omega$	10 dB
			$100 \Omega \leq R < 1 K\Omega$	20 dB
			$1 K\Omega \leq R < 10 K\Omega$	30 dB
			$10 K\Omega \leq R < 100 K\Omega$	40 dB
			$100 K\Omega \leq R < 1 M\Omega$	46 dB
			$1 M\Omega \leq R \leq 22 M\Omega$	48 dB
Humidity (steady state)	JIS C 5202 7.5; IEC 60115-8 4.24.8	1,000 hours; $40 \pm 2$ °C; $93(+2/-3)\%$ RH RCWV applied for 1.5 hours on and 0.5 hour off	$\pm(0.5\%+0.05 \Omega)$ for 1% tol. $\pm(2.0\%+0.05 \Omega)$ for 5% tol.	
Leaching	EIA/IS 4.13B; IEC 60115-8 4.18	Solder bath at $260 \pm 5$ °C Dipping time: $30 \pm 1$ seconds	No visible damage	
Intermittent Overload	JIS C 5202 5.8	At room temperature; $2.5 \times$ RCWV applied for 1 second on and 25 seconds off; total 10,000 cycles	$\pm(1.0\%+0.05 \Omega)$ for 1% tol. $\pm(2.0\%+0.05 \Omega)$ for 5% tol.	
Resistance to Vibration	On request	On request		
Moisture Resistance Heat	MIL-STD-202F-method 106F; IEC 60115-1 4.24.2	42 cycles; total 1,000 hours Shown as Fig. 8	$\pm(0.5\%+0.05\Omega)$ for 1% tol. $\pm(2.0\%+0.05\Omega)$ for 5% tol. No visible damage	



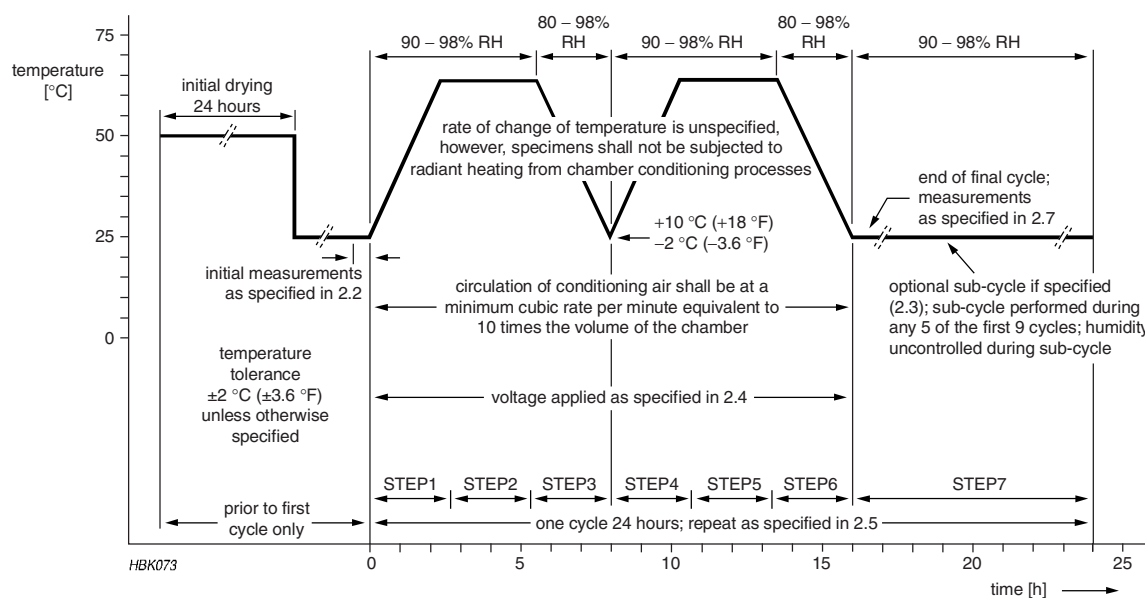


Fig. 8 Moisture resistance test requirements

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 2	Sep 03, 2004	-	<ul style="list-style-type: none"><li>- New datasheet for 0402 thick film 1% and 5% with lead-free terminations</li><li>- Replace the 0402 part of pdf files: RC01_11_21_31_5, RC02_12_22_32_10</li><li>- Test method and procedure updated</li><li>- PE tape added (paper tape will be replaced by PE tape)</li></ul>