

|  | TECH                              | INICAL DATA SH   | IEET   | 2/5  |  |
|--|-----------------------------------|--|--|--|--|
| STRAIGHT FEMALE RECEPTACLE FOR PCB<br>SMT TYPE - REEL OF 3000                    |                                   |  |  | <b>R209.408.302</b><br>Series : <b>MMS</b> |  |
|  |                                   |  |  |  |  |
| PACKAGING  |                                   |  | <b>SPECIFICATION</b>                             |  |  |
| Standard<br>3000   | Unit<br>-                         | Other<br>Contact us  |  |  |  |
| ELECTRICAL   | CHARACTEI                         | RISTICS  | E  | NVIRONMENTAL                               |  |
| Impedance<br>Frequency<br>VSWR<br>Insertion loss<br>RF leakage<br>Voltage rating | 0-6<br>* + 0,0000<br>**<br>- ( NA | Ω<br>GHz<br>x F(GHz) Maxi<br>√F(GHz) dB Maxi<br>- F(GHz)) dB mini<br>Veff Maxi | Operating temp<br>Hermetic seal<br>Panel leakage | erature -40/+125 ° C<br>NA Atm.cm3/s<br>NA |  |
| Dielectric withstanding voltage 250  |                                   | Veff mini<br>MΩ mini   | OTHER  | RS CHARACTERISTICS                         |  |
| MECHANICAL   | CHARACTE                          | PISTICS  | Assembly instru<br>Others :<br>*1.2 à 2GHz/Avg   | uction<br>g 1,07 **Max 0.07/Avg 0.06       |  |
| Center contact retention   |                                   | KISTICS  |  |  |  |
| Axial force – Mating end<br>Axial force – Opposite end<br>Torque                 | d NA                              | N mini<br>N mini<br>N.cm mini  |  |  |  |
| Recommended torque<br>Mating   | NA                                | N.cm   |  |  |  |
| Panel nut  |                                   | N.cm   |  |  |  |
| Mating life<br>Weight  | 50<br>0,1000                      | Cycles mini<br>g   |  |  |  |
|  |                                   |  |  |  |  |
|  |                                   |  |  |  |  |
|  |                                   |  |  |  |  |
|  |                                   |  |  |  |  |
| <b>Issue :</b> 0742 A<br>In the effort to improve our pronecessary.              | oducts, we reserve                | e the right to make ch   | anges judged to be                               |  |  |



## STRAIGHT FEMALE RECEPTACLE FOR PCB

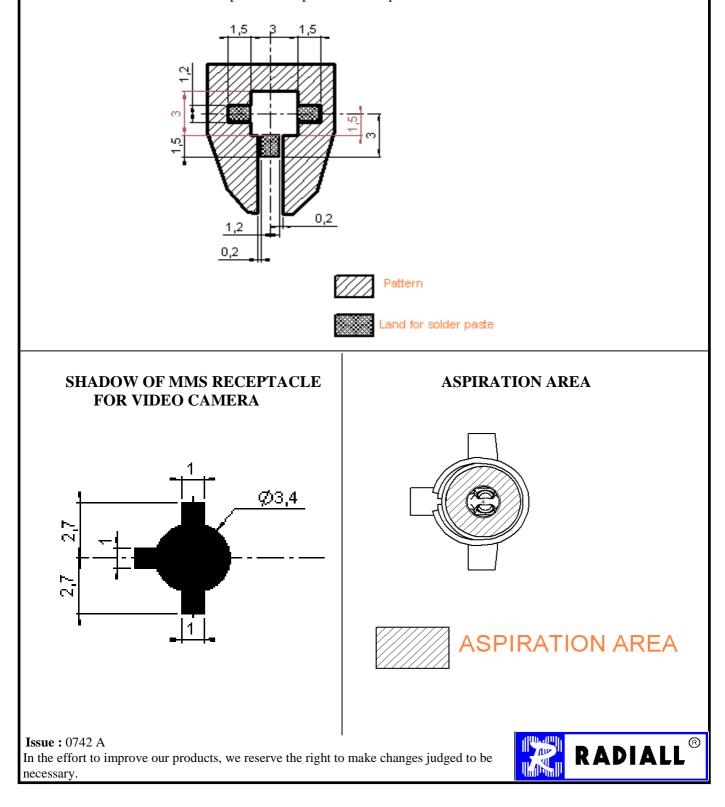
### **SMT TYPE - REEL OF 3000**

R209.408.302

Series : MMS

### **MMS SERIES – INFORMATION**

Coplanar line : Ground and signal are on the same side . Thicknass of PCB : 1mm The material of PCB is glass-epoxy composite. (Er = 4.8) The sold er resist should be printed except for the land pattern on the PCB.



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#### TECHNICAL DATA SHEET

### STRAIGHT FEMALE RECEPTACLE FOR PCB

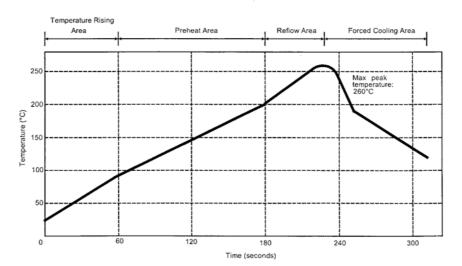
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# SOLDER PROCEDURE

- Deposit solder paste 'SnAg4Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux. We advise a thickness of 150 micromm (5.850 microinch). Verify that the edges of the zone are clean.
- 2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.
- 3. Soldering by infra-red reflow.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.



# **TEMPERATURE PROFILE**

| Parameter                        | Value     | Unit   |
|----------------------------------|-----------|--------|
| Temperature rising Area          | 1 - 4     | °C/sec |
| Max Peak Temperature             | 260       | °C     |
| Max dwell time @260°C            | 10        | sec    |
| Min dwell time @235°C            | 20        | sec    |
| Max dwell time @235°C            | 60        | sec    |
| Temperature drop in cooling Area | -1 to - 4 | °C/sec |
| Max dwell time above 100°C       | 420       | sec    |

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