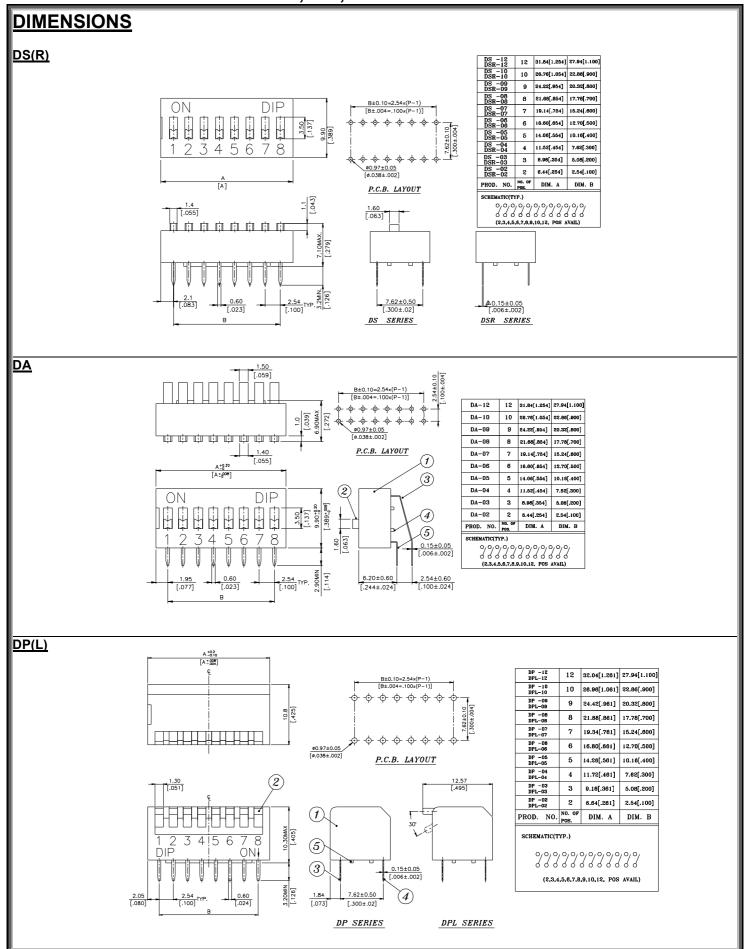
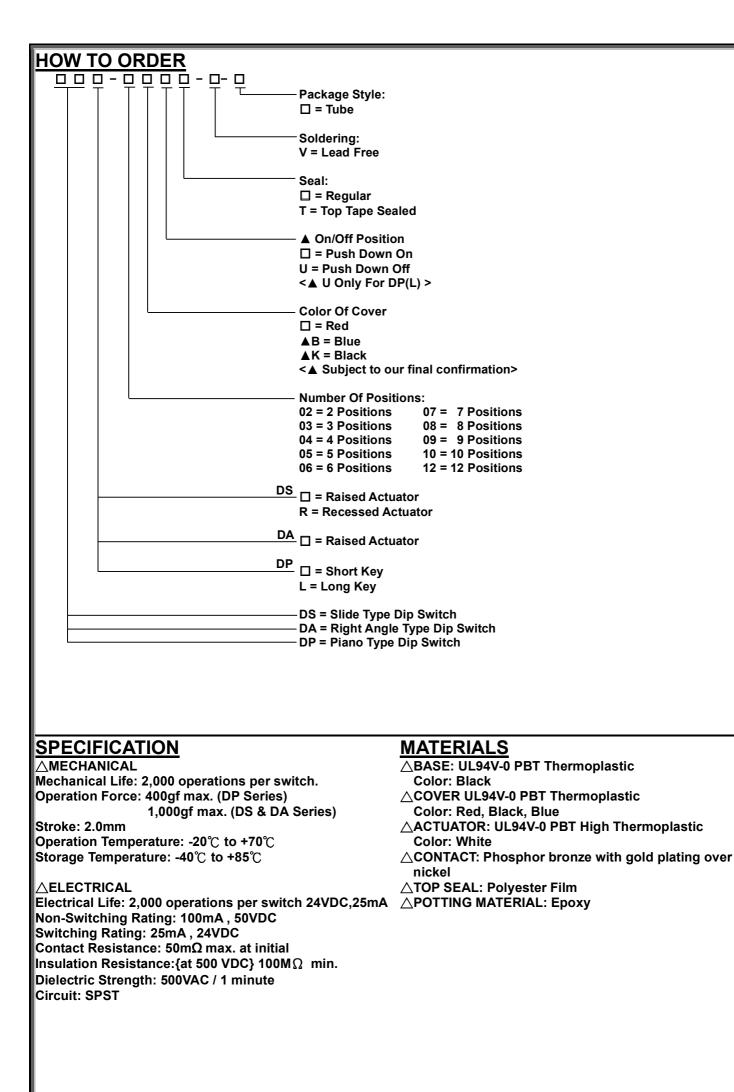


DS, DP, DA SERIES





SOLDERING PROCESS

- △Keep all switch contacts in their "OFF" position for all operations.
- △WAVE SOLDERING: Recommended temperature at 500°F (260°C) max. 5 seconds for through hole type.
- △HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 350°C approximately 5 seconds.
- △Make sure switch is in "OFF" position during soldering process, or it will decrease the operating force and meanwhile increase the contact resistance.
- △Do not wash the switch body except top tape sealed type, which suitable for spray cleaning method from top of the s/w.

PACKING		Part Number	Number Per Tube	Part Number	Number Pei Tube
DS(R)		DS-02	72	DS-02-T	70
6.0		DS-03	51	DS-03-T	50
	- 0.00 5.00 10.00	DS-04	40	DS-04-T	39
		DS-05	32	DS-05-T	32
		DS-06	27	DS-06-T	27
<u>R0.5</u>	<u>R0.5</u>	DS-07	24	DS-07-T	24
		DS-08	21	DS-08-T	21
		DS-09	19	DS-09-T	19
		DS-10	17	DS-10-T	17
		DS-12	14	DS-12-T	14
100 m m m m m m m m m m m m m m m m m m	8 20				
	⊸ ∽ ∞ <u>1.60</u>	DP-02	70	DP(L)-02/T	70/65
3.5±0.5	13.00±2.00	DP-03	50	DP(L)-03-T	48
12.0±0.1		DP-04	39	DP(L)-04-T	39
		DP-05	32	DP(L)-05-T	32
		DP-06	27	DP(L)-06-T	27
		DP-07	24	DP(L)-07-T	24
		DP-08	21	DP(L)-08-T	21
DP(L)		DP-09	19	DP(L)-09-T	19
. ,		DP-10	17	DP(L)-10-T	17
		DP-12	14	DP(L)-12-T	14
	10.00				
		DA-02	73	DA-02-T	70
		DA-03	52	DA-03-T	50
		DA-04	40	DA-04-T	39
		DA-05	33	DA-05-T	32
<u>10</u>		DA-06	28	DA-06-T	28
R0.5 <u><u>9</u></u>		DA-07	24	DA-07-T	24
		DA-08	21	DA-08-T	21
		DA-09	19	DA-09-T	19
	883 460	DA-10	17	DA-10-T	17
4.0±0.5	15.00±2.00	DA-12	14	DA-12-T	14

DA

