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Lead (Pb)-bearing Thick Film, Rectangular Chip Resistors



FEATURES

- High volume product suitable for commercial and special applications
- Excellent stability ($\triangle R/R \le \pm 1$ % for 1000 h at 70 °C)
- Lead (Pb)-bearing solder contacts on Ni barrier layer
- Metal glaze on high quality ceramic
- Protective overglaze

STANDARD	STANDARD ELECTRICAL SPECIFICATIONS										
MODEL		SIZE	POWER RATING P ₇₀ °C	LIMITING ELEMENT VOLTAGE	TEMPERATURE COEFFICIENT	TOLERANCE	RESISTANCE RANGE	E-SERIES			
	INCH	METRIC	W	MAX. V≅	ppm/K	, ,	Ω				
D10/CRCW0402	0402	1005	0.063	50	± 100 ± 200	± 1 ± 5	1R0 - 10M	24 + 96 24			
			Zero-Ohm-Resistor: R _{ma}	$_{\rm ix.}$ = 20 m Ω , $I_{\rm max}$	ax. at 70 °C = 1.5 A						
D11/CRCW0603	0603	1608	0.10	75	± 100 ± 200	± 1 ± 5	1R0 - 10M	24 + 96 24			
			Zero-Ohm-Resistor: R _{ma}	$_{\rm x.}$ = 20 m Ω , $I_{\rm max}$	ax. at 70 °C = 2.0 A						
D12/CRCW0805	0805	2012	0.125	150	± 100 ± 200	± 1 ± 5	1R0 - 10M	24 + 96 24			
			Zero-Ohm-Resistor: R _{ma}	$I_{\rm tx.}$ = 20 m Ω , $I_{\rm max}$	ax. at 70 °C = 2.5 A						
D25/CRCW1206	1206	3216	0.25	200	± 100 ± 200	± 1 ± 5	1R0 - 10M	24 + 96 24			
			Zero-Ohm-Resistor: R _{ma}	$_{\rm ix.}$ = 20 m Ω , $I_{\rm max}$	ax. at 70 °C = 3.5 A						
CRCW1210	1210	3225	0.33	200	± 100 ± 200	± 1 ± 5	1R0 - 10M	24 + 96 24			
			Zero-Ohm-Resistor: R _{ma}	$I_{\rm x.}$ = 20 m Ω , $I_{\rm max}$	ax. at 70 °C = 4.0 A						
CRCW1218	1218	3246	1.0	200	± 100 ± 200	± 1 ± 5	1R0 - 2M2	24 + 96 24			
			Zero-Ohm-Resistor: R _{ma}	$I_{\rm x.}$ = 20 m Ω , $I_{\rm max}$	ax. at 70 °C = 7.0 A						
CRCW2010	2010	5025	0.50	400	± 100 ± 200	± 1 ± 5	1R0 - 10M	24 + 96 24			
			Zero-Ohm-Resistor: R _{ma}	$_{\rm x.} = 20 \mathrm{m}\Omega, I_{\rm max}$	$\frac{1}{70 ^{\circ}\text{C} = 5.0 \text{A}}$		-				
CRCW2512	2512	6332	1.0	500	± 100 ± 200	± 1 ± 5	1R0 - 10M	24 + 96 24			
			Zero-Ohm-Resistor: R _{ma}	$_{\rm ix.} = 20 \mathrm{m}\Omega$, $I_{\rm max}$	at $\overline{70 ^{\circ}\text{C}} = 7.0 \text{A}$			-			

Notes

- These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.
- Marking and packaging: see appropriate catalog or web pages
- Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material

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For technical questions, contact: filmresistors.thickfilmchip@vishay.com

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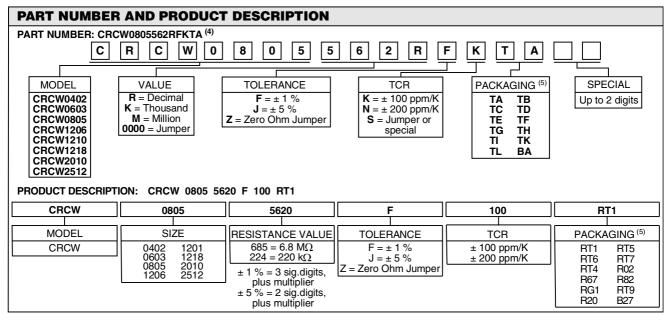
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TECHNICAL SPECIFICATIONS										
PARAMETER	UNIT	D10/ CRCW0402	D11/ CRCW0603	D12/ CRCW0805	D25/ CRCW1206	CRCW1210	CRCW1218	CRCW2010	CRCW2512	
Rated Dissipation at 70 °C (3)	W	0.063	0.1	0.125	0.25	0.33	1.0	0.5	1.0	
Limiting Element Voltage (2)	V≅	50	75	150	200	200	200	400	500	
Insulation Voltage (1 min)	V_{peak}	> 75	> 100	> 200	> 300	> 300	> 300	> 300	> 300	
Thermal Resistance (1)	K/W	≤ 870	≤ 550	≤ 440	≤ 220	≤ 140	≤ 65	≤ 88	≤ 65	
Insulation Resistance	Ω		> 10 ⁹							
Category Temperature Range	°C		- 55 to + 155							
Failure Rate h-1 0.3 x 10-9										
Weight/1000 pieces	g	0.65	2	5.5	10	16	29.5	25.5	40.5	

Notes

⁽³⁾ The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.



Notes

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⁽¹⁾ For sizes 0402 until 1206 the measuring conditions are in acc. to EN 140401-802. For all other sizes the result depends on the solder pad dimensions.

⁽²⁾ Rated voltage: √PxR

 $^{^{(4)}}$ Preferred way for ordering products is by use of the PART NUMBER

⁽⁵⁾ Please refer to table PACKAGING, see next page

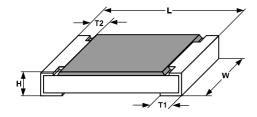
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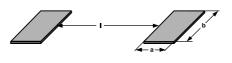
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PACKAGING												
			BULK									
MODEL	TAPE WIDTH	DIAMETER				PACKAGI	NG COD		PACKAGING CODE			
			PITCH	PIECES/ REEL	PART NUMBER		PRODUCT DESC.		PIECES	PART	PRODUCT	
	WIDIII				PAPER	BLISTER	PAPER	BLISTER		NUMBER	DESC.	
D10/CRCW0402	8 mm	180 mm/7"	2 mm	10 000	TD		RT7		50 000	BA	B27	
D10/ChCW0402	0 111111	330 mm/13"	2 mm	50 000	TE		RF4		50 000	DA	B∠/	
		180 mm/7"	4 mm	5000	TA	TI	RT1	RG1				
D11/CRCW0603	8 mm	285 mm/11.25"	4 mm	10 000	ТВ		RT5		25 000	BA	B27	
		330 mm/13"	4 mm	20 000	TC	TL	RT6	R20				
	8 mm	180 mm/7"	4 mm	5000	TA	TI	RT1	RG1				
D12/CRCW0805		285 mm/11.25"	4 mm	10 000	ТВ		RT5		10 000	BA	B27	
		330 mm/13"	4 mm	20 000	TC	TL	RT6	R20				
	8 mm	180 mm/7"	4 mm	5000	TA	TI	RT1	RG1				
D25/CRCW1206		285 mm/11.25"	4 mm	10 000	ТВ		RT5					
D25/0110W1200		330 mm/13"	4 mm	15 000		TL		R20				
		330 mm/13"	4 mm	20 000	TC		RT6					
		180 mm/7"	4 mm	5000	TA		RT1					
CRCW1210	12 mm	285 mm/11.25"	4 mm	10 000	TB		RT5					
		330 mm/13"	4 mm	20 000	TC		RT6					
CRCW1218	12 mm	180 mm/7"	4 mm	4000		TK		RT9				
CRCW2010	12 mm	180 mm/7"	4 mm	4000		TF		R02				
CRCW2512	12 mm	180 mm/7"	8 mm	2000		TG		R67				
CHCW2512	12 111111	ı Z IIIIN	100 11111/7	4 mm	4000		TH		R82			

DIMENSIONS





SIZE DIMENSIONS (in millimeters)						SOLDER PAD DIMENSIONS [in millimeters]						
5	SIZE DIMENSIONS [in millimet			ietersj		REFLO	W SOLD	ERING	WAVE SOLDERING			
INCH	METRIC	L	w	Н	T1	T2	а	b	I	а	b	I
0402	1005	1.0 ± 0.05	0.5 ± 0.05	0.35 ± 0.05	0.25 ± 0.05	0.2 ± 0.1	0.4	0.6	0.5			
0603	1608	1.55 + 0.10	0.85 ± 0.1	0.45 ± 0.05	0.3 ± 0.2	0.3 ± 0.2	0.5	0.9	1.0	0.9	0.9	1.0
0805	2012	2.0 + 0.20 - 0.10	1.25 ± 0.15	0.45 ± 0.05	0.3 + 0.20 - 0.10	0.3 ± 0.2	0.7	1.3	1.2	0.9	1.3	1.3
1206	3216	3.2 + 0.10 - 0.20	1.6 ± 0.15	0.55 ± 0.05	0.45 ± 0.2	0.4 ± 0.2	0.9	1.7	2.0	1.1	1.7	2.3
1210	3225	3.2 ± 0.2	2.5 ± 0.2	0.55 ± 0.05	0.45 ± 0.2	0.4 ± 0.2	0.9	2.5	2.0	1.1	2.5	2.2
1218	3246	3.2 + 0.10	4.6 ± 0.15	0.55 ± 0.05	0.45 ± 0.2	0.4 ± 0.2	1.05	4.9	1.9	1.25	4.8	1.9
2010	5025	5.0 ± 0.15	2.5 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	0.6 ± 0.2	1.0	2.5	3.9	1.2	2.5	3.9
2512	6332	6.3 ± 0.2	3.15 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	0.6 ± 0.2	1.0	3.2	5.2	1.2	3.2	5.2

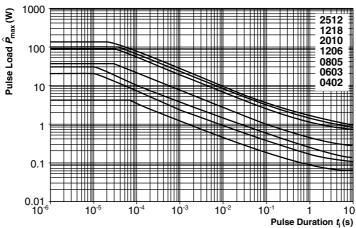


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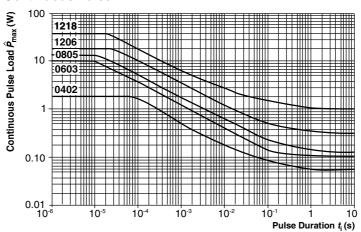
FUNCTIONAL PERFORMANCE

Single Pulse



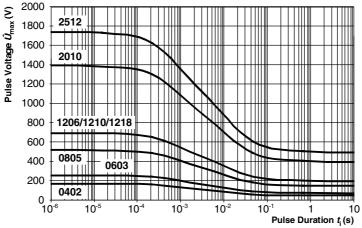
Maximum pulse load, single pulse; applicable if \bar{P} —0 and n \le 1000 and \hat{U} \le \hat{U}_{max} ; for permissible resistance change equivalent to 8000 h operation

Continuous Pulse



Maximum pulse load, continuous pulses; applicable if $\bar{P} \leq P\left(\vartheta_{\rm amb}\right)$ and $\hat{U} \leq \hat{U}_{\rm max}$; for permissible resistance change equivalent to 8000 h operation

Pulse Voltage



Maximum pulse voltage, single and continuous pulses; applicable if $\hat{P} \leq \hat{P}_{\max}$ for permissible resistance change equivalent to 8000 h operation

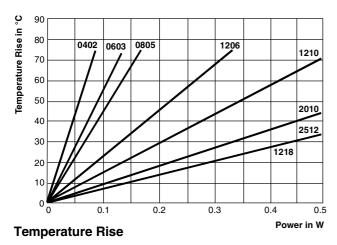
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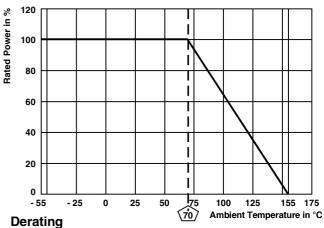
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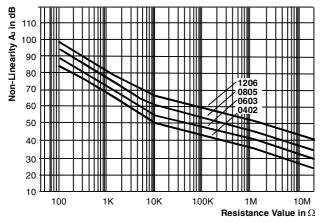
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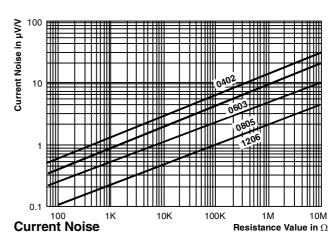
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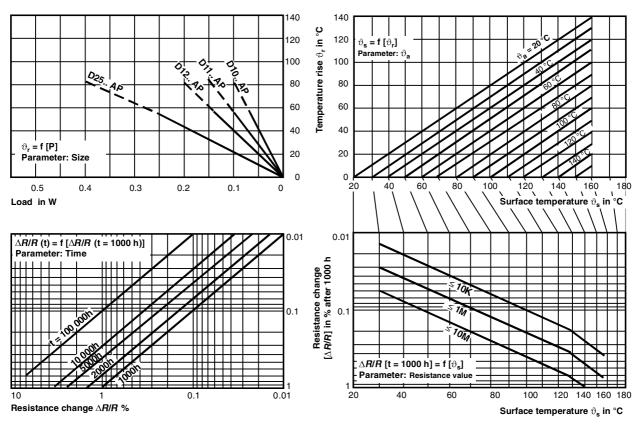


Non-Linearity

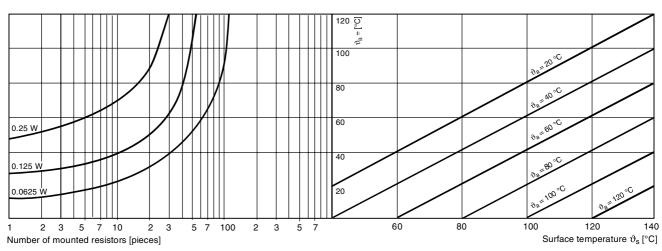


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Stability nomogram typical values (for handling see general explanations)



Power rating as a function of packaging density (guideline)

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EN 60115-1										
		REQUIREMENTS								
TEST (clause)	CONDITIONS OF TEST	STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER							
	Stability for product types:	4.0.4.40.40	4.0.4.40.40							
	D/CRCW	1 Ω to 10 M Ω	1 Ω to 10 MΩ							
Resistance (4.5)	-	± 1 %	± 5 %							
Temperature coefficient (4.8.4.2)	20/- 55/20 °C and 20/125/20 °C	± 100 ppm/K	± 200 ppm/K							
Overload (4.13)	$U = 2.5 \times (P_{70} \times R)^{1/2}$ $\leq 2 \times U_{\text{max.}};$ Duration: according the style	± (0.25 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)							
Solderability (4.17.5)	Aging 4 h at 155 °C, dryheat solder bath method; 235 °C; 2 s visual examination	3 \	2 95 % covered) e damage							
Resistance to soldering heat (4.18.2)	Solder bath method; (260 ± 5) °C; (10 ± 1) s	± (0.25 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)							
Rapid change of temperature (4.19)	30 min at LCT = - 55 °C; 30 min at UCT = 125 °C; 5 cycles	± (0.25 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)							
Damp heat, steady state (4.24)	(40 ± 2) °C; 56 days; (93 ± 3) % RH	± (1 % R + 0.05 Ω)	± (2 % R + 0.1 Ω)							
Climatic sequence (4.23)	16 h at UCT = 125 °C; 1 cycle at 55 °C; 2 h at LCT = -55 °C; 1 h/1 kPa at 15 °C to 35 °C; 5 cycles at 55 °C $U = (P_{70} \times R)^{1/2}$ $U = U_{\text{max.}}$; whichever is less severe	± (1 % <i>R</i> + 0.05 Ω)	± (2 % R + 0.1 Ω)							
Endurance at 70 °C (4.25.1)	$U = (P_{70} \times R)^{1/2}$ $U = U_{\text{max.}}; \text{ whichever is less severe}$ $1.5 \text{ h ON; } 0.5 \text{ h OFF;}$ $70 \text{ °C; } 1000 \text{ h}$	± (1 % R + 0.05 Ω)	± (2 % R + 0.1 Ω)							
Extended endurance (4.25.1.8)	Duration extended to 8000 h	± (2 % R + 0.1 Ω)	± (4 % R + 0.1 Ω)							
Endurance at upper category temperature (4.25.3)	UCT = 125 °C; 1000 h	± (1 % R + 0.05 Ω)	± (2 % R + 0.1 Ω)							

APPLICABLE SPECIFICATIONS

EN 60115-1 Generic specification
 EN 140400 Sectional specification
 EN 140401-802 Detail specification

IEC 60068-2-X
 Variety of environmental test procedures

• IEC 60286-3 Packaging of SMD components

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