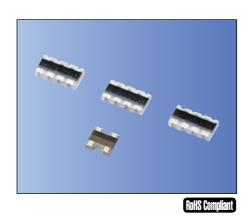


# Chip Resistor Arrays CRB2A4E (Concave), CRC11A2E (Convex) Series





Miniature chip resistor arrays have 4 and 2 resistor elements integrated as a single component.

#### **Features**

- Miniature (2.0×1.0mm) Resistor Arrays Max. 60% space saving compared with the use of standard chip array (3.2×1.6mm)
- 0.5mm Termination pitch (Same as IC lead-pin pitch)
   Easy designing of pattern layout and improve electrical characteristics for curcuit
- \* Please consult combination of different resistance type

CRB2A4E series (Concave Termination)

——— CRC11A2E series (Convex Termination)

#### **How to Order**

CRB2A 4E 103 J H 5

- ① Series (CRB2A: 2.0×1.0mm, concave termination, 4 elements) (CRC11A: 1.0×1.0mm, convex termination, 2 elements)
- ② Number of elements (4E: 4 elements) (2E: 2 elements)
- ③ Resistance Value (3 digits numbering) 472 = 4.7kΩ, 103 = 10kΩ 000 = 0Ω (Chip Jumper Array)
- 4 Tolerance

J	±5%	Blank	Chip Jumper Array

⑤ Packaging

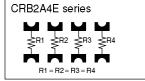
Code	Form	Material	Packing unit
Н	Taping	Paper	10000 pcs./ reel

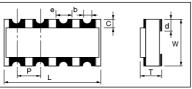
<sup>• 2</sup>mm pitch taping

• 4 element chip Resistors Array

• 2 element chip Resistors Array

#### **Dimensions**

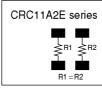


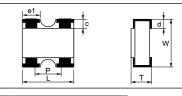


Code	L	w	Т	Р	b
Dimensions	2.0 +0.10	1.0 ±0.10	0.4 ±0.10	0.5 typ.	ф0.15 typ.
Code	С	d	е		
Dimensions	0.2 +0.15	0.25 +0.15	0.25 typ.		

No marking on chips.

### (Unit: mm)





(Unit: mm)

Code	L	W	Т	Р
Dimensions	1.00 +0.10	1.00 ±0.10	0.35 +0.05	0.65 typ.
Code	С	d	e1	
Dimensions	0.20 +0.15 -0.15	0.20 +0.15 -0.15	0.33 +0.10 -0.10	

No marking on chips.

### Rating

Chip resis	stor arrays	Chip jumper array		
Item Rating		Item Rating		
Rated power (70°C)	1/32W/element			
Max. working * voltage	25V	Rated current	1A	
Max. Over-load voltage	50V			
Resistance value	10 $\Omega$ to 1M $\Omega$	Conductive	F0m0 may	
Tolerance	J: ±5%	resistance value	50m $Ω$ max.	
Working Temperature	−55 to +125°C			
Number of elements	4E: 4 e	lements, 2E: 2 ele	ements	

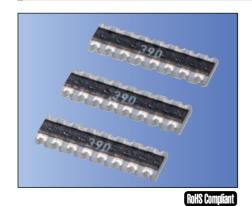
- \* Rated Voltage:  $\sqrt{\text{Rated power} \times \text{Resistance value}}$ , whichever is less.
- \* Standard Resistance Value: E-6 Series
- Please contact sales engineer for any other requirements of the nominal resistance value and the tolerance.



# **Chip Resistor Array/ CRB6A8E Series Chip Resistor Network/ RNA4A Series**



# 8 element chip Resistor Array/ CRB6A8E Series (Concave Termination)



#### **Features**

• Equal length conductors can be traced out from 0.8mm pitch termination

#### **How to Order**

CRB6A 8E 390 G U 3 4 5 **(2**)

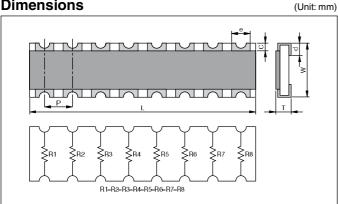
- 1 Series CRB6A
- ② Number of elements 8E = 8 elements
- (3) Resistance value 3 digits numbering
- (4) Tolerance

G ±2% J ±5%
-------------

⑤ Packaging

Taping plastic 4,000 pcs./ reel

#### **Dimensions**



Code	Dimensions
L	6.4±0.2
W	1.6 <u>+</u> 0.2
T	0.6 <u>±</u> 0.1
Р	0.8 typ.
С	0.3 <u>+</u> 0.2
d	0.4 <u>+</u> 0.15
e (Top side)	0.5±0.1
e (Bottom side)	0.4±0.15

#### Rating

Chip Resistor Arrays				
Item	Rating			
Rated power (70°C)	1/16W/element			
Max. working voltage*	50V			
Max. over-load voltage	100V			
Resistance value	10 $\Omega$ to 1M $\Omega$			
Tolerance	G: <u>+</u> 2%, J: <u>+</u> 5%			
Working temperature	-55 to +125°C			
Number of elements	8E: 8 elements			

- \* Rated Voltage: √Rated power × Resistance value, whichever is less.
- \* Standard Resistance Value: E-6 Series
- \* Please contact sales engineer for any other requirements of the nominal resistance value and the tolerance.

# **Chip Resistor Network/ RNA4A Series (Concave Termination)**



#### **Features**

- Reduction in mounting costs & Process
- Save PCB space
- Eight resistors in one SMD package
- Reduction of inventory control costs

### **Applications**

- Lap Top Computer Notebook Computer
- Printer
- Hard Disk Drive
- CD ROM
- Facsimile

Code

#### **How to Order**

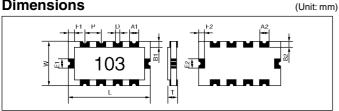
RNA4A 8E 103 J U

- 1 Series
- 2 Number of elements (8E: 8 elements)
- 3 Resistance code (3 digits)
- 4 Resistance tolerance (J: ±5%)
- ⑤ Packaging

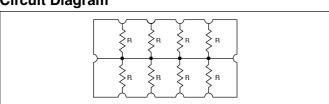
Plastic Taping, 4,000 pcs./ reel

\* Taping Qty.: 4000 pcs./ 7 inch reel (4mm pitch)

#### **Dimensions**



# **Circuit Diagram**



• Nominal resistance value is all the same.

#### 4.0±0.15 L W 2.1±0.15 Т 0.6±0.1 Α1 $0.5\pm0.1$ **B1** $0.25\pm0.15$ **E**1 $0.5\pm0.1$ F1 0.3±0.15 0.3 typ. P 0.8 typ. **A2** 0.4±0.1 **B2** 0.4±0.15 **E2** $0.5\pm0.1$

**Dimensions** 

 $0.35\pm0.15$ 

#### **Specifications**

Item	Rating	
Rated power (70°C)	1/ 16W (0.0625W)/ Element	
Max. working voltage*	25V	
Max. over-load voltage	50V	
Resistance value	100 $\Omega$ to 220K $\Omega$	
Tolerance	J: ±5%	
Number of elements	8E: 8 elements	
Working temperature	-55 to +125°C	

- \* Rated Voltage: √Rated power × Resistance value,
- whichever is less.
- \* Standard Resistance Value: E-6 Series
- \* If resistance value under  $100\Omega$  is needed, please contact

F2



# **Test Conditions and Standards** CRB, CRC Series



## **Electrical Characteristics**

		Standard		Test Conditions	
Item		Resistor	Jumper	Resistor	Jumper
DC Resistance		Within Initial Tolerance 50mΩ max.		Power Contdition A (20°C, 65%RH)	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$		(ppm/ °C) T <sub>1</sub> : 25 (°C) T <sub>2</sub> : 125 (°C) R <sub>1</sub> : T <sub>1</sub> Resistance at (Ω)			
Short-time	∆R/ R	$\pm$ (2.0%+0.10 $\!\Omega$ ) max. of the initial value	50m $Ω$ max.	(1) Apply 2.5×rated voltage for 5 sec. (2) Wait 30 minutes (3) Measure resistance	(1) 2A for 5 sec. (2) Wait 30 minutes (3) Measure resistance
Overload	Visual	No evidence of mechanical damage intermittent overload			
Intermittent	∆R/ R	$\pm$ (5%+0.1 $\Omega$ ) max. of the initial value	50m $Ω$ max.	(1) Perform 10000 voltage cycles as follows: ON (2.5×rated voltage) 1 sec. OFF 25 sec.	(1) Perform 10000 current cycles as follows: ON (2A) 1 sec.
Overload	Visual	No evidence of mechanical damage		(2) Stabilization time 30 min.     without loading     (3) Measure resistance	OFF 25 sec. (2) Wait 30 minutes (3) Measure resistance
Dielectric Withstanding Voltage		No evidence of mechanical damage		Apply 300VAC for 1 sec.	
Insulation Re	esistance	10 <sup>8</sup> Ω min.		Apply 100V DC.	



# **Test Conditions and Standards** CRB, CRC Series



## **Mechanical Characteristics**

lto		Stan	dard	Test Conditions	
Item		Resistor	Jumper	Resistor	Jumper
	∆R/ R	$\pm$ (1%+0.05 $\Omega$ ) max. of the initial value	50mΩ max.	Apply the load as show: Measure resistance during	load application
Terminal Strength	Visual	No evidence of mechani	nanical damage after loading  Bending in 10 seconds  PC board: Glass epoxy t=1.6		(\$\phi 5) \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
Soldering Heat Resistance	∆R/ R	$\pm$ (1%+0.05 $\Omega$ ) max. of the initial value	50m $Ω$ max.	Immerse into molten solder at 260±5°C for 10±1 sec. Stabillize component at room temperature for 1hr.  Measure resistance.	
nesistance	Visual	No evidence	e of leaching		
Solderab	oility	Coverage≥95% each termination end		Immerse in Rogin Flux for 2±0.5 sec. and in SN62 solder at 235±5°C for 2±0.5 sec.	
Anti-Vibration Test	∆R/ R	$\pm$ (1%+0.1 $\Omega$ ) max. of the initial value	50m $Ω$ max.	2 hrs. each in X, Y and Z axis. (TTL 6hrs.) 10 to 55 sweep in 1 min. at 1.5mm amplitude.	
rest	Visual	No evidence of me	echanical damage		
Solvent Resistance	∆R/ R	$\pm$ (0.5%+0.05 $\Omega$ ) max. of the initial value	50mΩ max.	Immerse in static state but for 30±5 sec. Stabillize component at roc	
nesistance	Visual	No evidence of me	echanical damage	then measure value.	om temperature for 50 milli.

#### **Environmental Characteristics**

Environme	iilai Ciid				
		Stan	dard	Test Conditions	
Item		Resistor	Jumper	Resistor	Jumper
Temperature Cycle △R/ R		$\pm$ (1%+0.05 $\Omega$ ) max. of the initial value	$50$ m $\Omega$ max.	1) Run 5 cycles as follows: -55±3°C for 30 min. 125±3°C for 30 min. Room temp. for 10 to 15 mi 2) Stabilize component at room temperature for 1h then measure value.	
	Visual	No evidence of me	echanical damage		
Low Temperature	∆R/ R	$\pm$ (2%+0.1 $\Omega$ ) max. of the initial value	50mΩ max.	1) Dwell in –55°C chamber without loading for 1000 ½ hrs.  2) Stabilize component at room temperature for	
Storage	Visual	No evidence of me	echanical damage	then measure value.	com temperature for fini.
High Temperature	∆R/ R	$\pm$ (3%+0.1 $\Omega$ ) max. of the initial value	50mΩ max.	1) Dwell in 125°C chamber without loading for 1000½ hrs.  2) Stabilize component at room temperature for 1hr. then measure value.	
Storage	Visual	No evidence of me	echanical damage		
Moisture Resistance	∆R/ R	$\pm$ (3%+0.1 $\Omega$ ) max. of the initial value	50mΩ max.	1) Dwell in temp.: 65°C RH90 to 95%RH cham without loading for 1000 <sup>±</sup> / <sub>2</sub> 8 hrs.	<sup>+48</sup> <sub>-0</sub> hrs.
nesistance	Visual	No evidence of mechanical damage		Stabilize component at room temperature for 1h then measure value.	
Life Test	∆R/ R	$\pm$ (3%+0.1 $\Omega$ ) max. of the initial value	50mΩ max.	1) Temp.: 70±3°C Voltage: (rated voltage) on 90 off 30 min. Duration: 1000 ½ hrs.	00 ±48 hrs.
	Visual	No evidence of mechanical damage		<ul> <li>2) Stabilize component at room temperature for 1h then measure value.</li> </ul>	
Loading Life in Moisture	∆R/ R	$\pm$ (3%+0.1 $\Omega$ ) max. of the initial value	50m <u>Ω</u> max.		min. Duration: 1000 <sup>+48</sup> / <sub>-0</sub> hrs.
iii woisture	Visual	No evidence of me	echanical damage	<ul> <li>2) Stabilize component at room temperature for 1 then measure value.</li> </ul>	



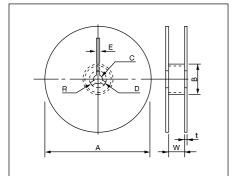
# Thick Film Chip Resistors Tape & Reel



# Tape & Reel

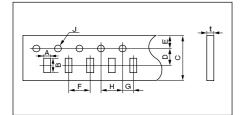
• Reel

(Unit: mm)



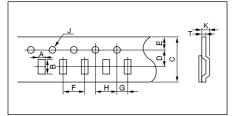
Code	Α	В	С	D	E	w	t	R
Width: 8m		↓F0 min	112 OLO E	101 010 0	0 0 0 5	10.0±1.5	0 E mov	1.0
Width: 12m	<b>η</b> ψ1/8 <u>±</u> 2.∪	φου min.	ψ13.0±0.5	φ21.0±0.8	2.0±0.5	13.0±1.5	2.5 max.	1.0

# • Carrier Tape (8mm)



									(	Unit: mm)
TYPE Dimension Code		В	С	D	E	F	G	Н	J	t
0404	1.2 <u>±</u> 0.1	1.2±0.1		2 3.5±0.05	1.75±0.1	2.0±0.1	0 0 0 0 0	4.0±0.1	φ1.5 ±0.1	0.6 max.
0804	1.25 <u>+</u> 0.2	2.25±0.2								
0805	1.65±0.2	2.4±0.2	8.0±0.2			4.0±0.1	2.0±0.05			1.1 max.
1206	2.0 <u>+</u> 0.2	3.6±0.2				4.0±0.1				

# • Carrier Tape (12mm)



											(U	nit: mm)
ТҮР	Dimension Code	Α	В	С	D	Е	F	G	Н	J	Т	K
	1020	2.9±0.2	5.3±0.2		35.5±0.05	1.75±0.1	4.0±0.1	2.0±0.1	4.0±0.1	φ1.5 ±0.1	0.6 max.	1.4 max.
	1608	2.5±0.2	4.4±0.2									
	2512	3.5±0.2	6.7±0.2									
	2506	2.0±0.2	6.9 <u>+</u> 0.2									

## • Taping Quantity per reel

(Unit: pcs.)

TYPE	Series	φ178 reel			
0404	CRC11A2E, ATC1A	10000 (2mm pitch)			
0804	CRB2A4E	10000 (2mm pitch)			
0805	LR21	5000 (4mm pitch)			
1206	LR32	5000 (4mm pitch)			
1020	LR50	4000 (4mm pitch)			
1608	RNA4A	4000 (4mm pitch)			
2512	LR63	4000 (4mm pitch)			
2506	CRB6A8E	4000 (4mm pitch)			



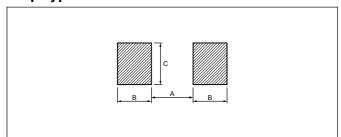
# **Recommended Land Patterns**



## **Recommended Land Patterns**

# **Chip Type**

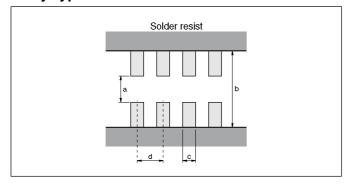




EIA Size	Α	В	С
0805	1.0	0.8	1.2
1020	1.4	1.0	5.0
1206	2.2	0.9	1.5
2512	5.0	1.0	3.0

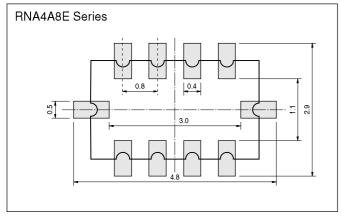
# **Array Type**





Series	а	b	С	d
CRB2A4E	0.4	1.5	0.25	0.5
CRC11A2E	0.5	1.5	0.4	0.65
CRB6A8E	0.7	2.3	0.4	0.8
ATC1A	0.5	1.5	0.4	0.65

## (Unit: mm)









### Circuit design

- Once application and assembly environments have been checked, the resistors may be used in conformance with the catalog and the specifications.
- 2) Please consult the manufacturer in advance when the resistors is used in devices such as: devices which deal with human life, i.e. medical devices; devices which are highy public orientated; and devices which demand a high standerd of liability.
- Please use the resistors in conformance with the operating temperature provided in both the catalog and the specifications.
- Please keep voltage under the rated voltage which is applied to the resistor.
- 5) Do not use the resistor in an environment where it might easily exceed the respective provisions concerning shock and vibration specified in the catalog and specifications.
- 6) Please do not use the resistor in the following environments.
  - 1 State that water, oil, and solvent hang in resistor
  - 2 State where poisonous gas (sulfur and chlorine, etc.) exists
  - 3 State that direct sunshine, radiation, and ultraviolet, etc. are irradiated
- 7) There is a thing that resistance changes according to the stuff of the resin when the coating with the resin is given. Please use resin coating after confirming the characteristic.
- 8) There is a thing that resistance changes according to flux and cleaner.
  - Please use flux and cleaner after confirming the characteristic.
- 9) Please consult about a lead free products.

#### Storage

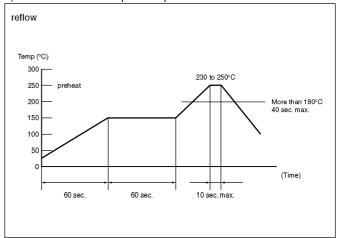
- 1) Keep storage place temperature +5 to +35°C, humidity 45 to 75% RH.
- Please keep parts out of poisonous gas such as sulfur or chlorine in the air and out of salty moisture, or they may cause rust of terminal and poor solderability. Please consider the abovementioned item after mounting.
- 3) Soldering iron

Temperature	soldering iron 300±5°C*
Time	3 sec. max. *

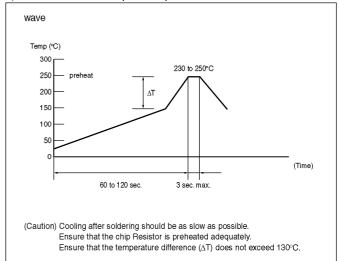
<sup>\*</sup>Do not place the soldering iron on the chip. Soldering iron is 30W max.

#### Soldering method

1) Recommendable temperature profile



2) Recommendable temperature profile



#### 3) Pb-free recommendable temperature profile

