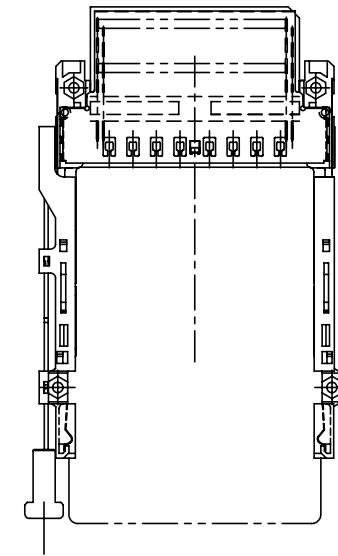
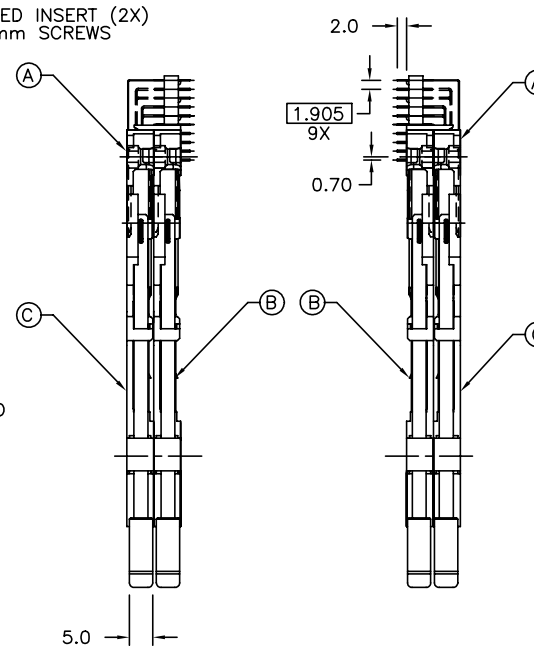
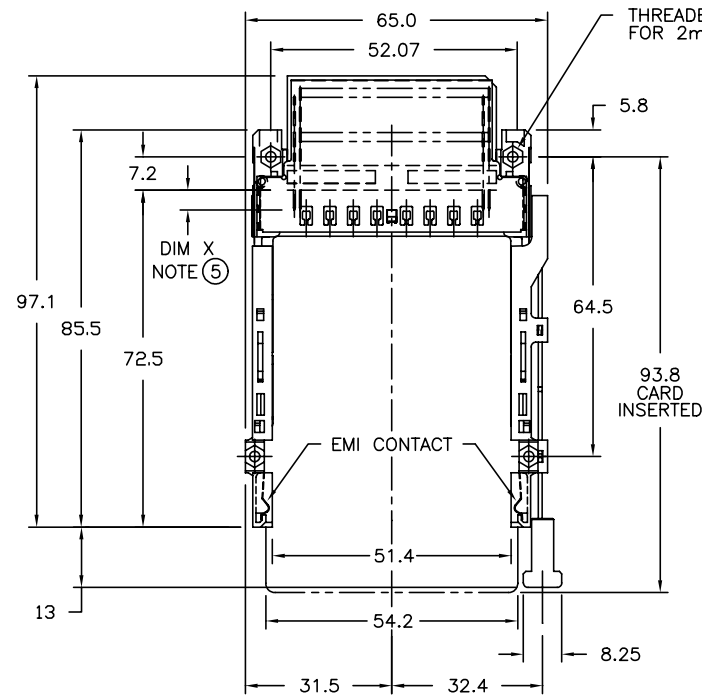
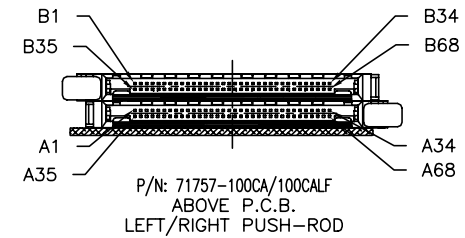
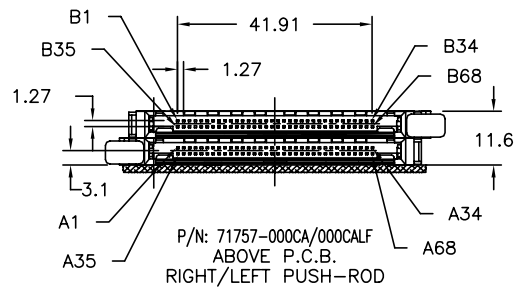
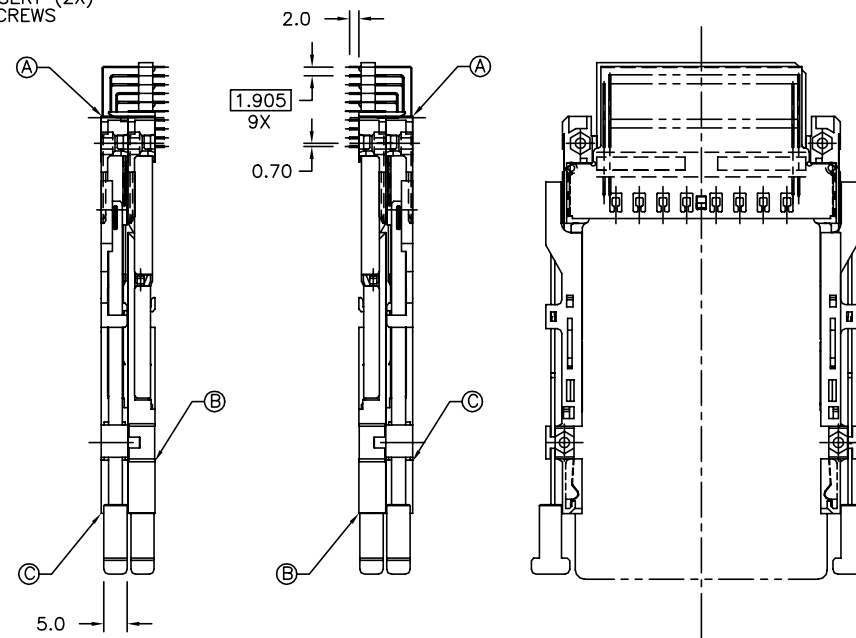
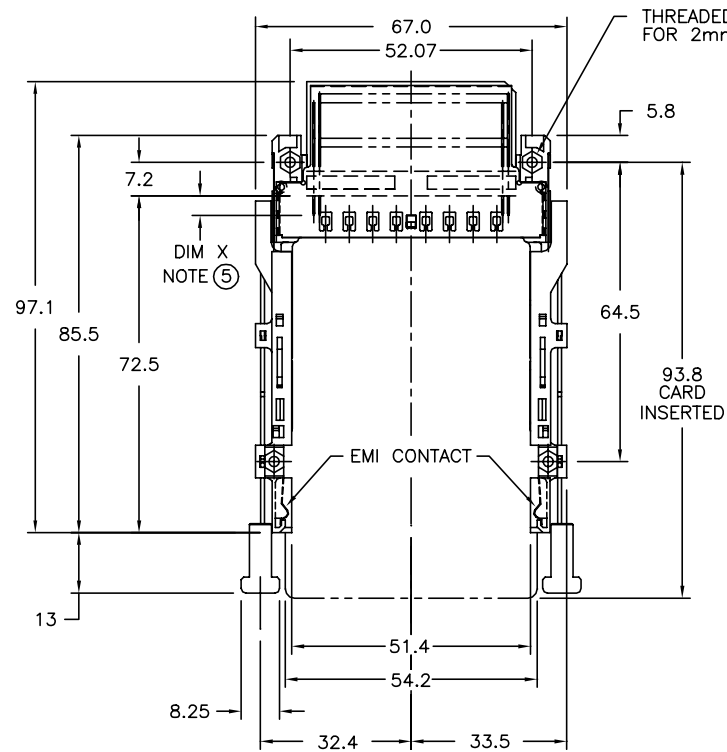


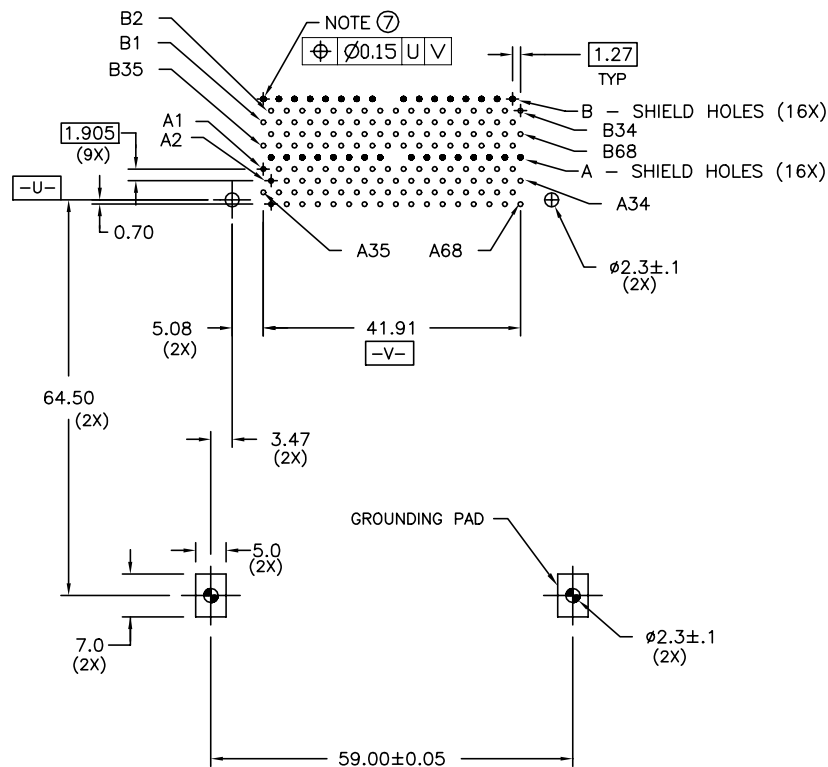
PRODUCT NUMBER	DOUBLE - DECK HEADER ①	LOWER EJECT MECHANISM ②	UPPER EJECT MECHANISM ③
71757-200CALF	71257-0000LF	72336-000CA	72336-000CA
71757-300CALF	71257-0000LF	72336-100CA	72336-100CA
71757-200CA	71257-0000	72336-000CA	72336-000CA
71757-300CA	71257-0000	72336-100CA	72336-100CA

mat'l. code		surface		tolerance		projection		product family	
ISD1302		ISD406		ISD1101		MM		PCMCIA	
l t r e c n n o d r		date		angle		scale		title	
J	ELX-N-007946	ZK	11/01/11	0°	0°	3/4	3/4	R/A CARDBUS DOUBLE DECK ASSEMBLY	
k	ELX-N-011406	ZK	04/07/12	0°	0°	3/4	3/4	R/A CARDBUS DOUBLE DECK ASSEMBLY	
D	V70389	RHG	03/25/97	0°	0°	3/4	3/4	R/A CARDBUS DOUBLE DECK ASSEMBLY	
E	V71446	RHG	10/07/97	0°	0°	3/4	3/4	R/A CARDBUS DOUBLE DECK ASSEMBLY	
F	V81800	CGC	10/20/98	0°	0°	3/4	3/4	R/A CARDBUS DOUBLE DECK ASSEMBLY	
G	V12164	TFG	08/16/01	0°	0°	3/4	3/4	R/A CARDBUS DOUBLE DECK ASSEMBLY	
H	N05-0054	WB	03/01/05	0°	0°	3/4	3/4	R/A CARDBUS DOUBLE DECK ASSEMBLY	
sheet index		revision		K		K		K	
sheet		index		1		2		3	



PRODUCT NUMBER	DOUBLE - DECK HEADER ①	LOWER EJECT MECHANISM ②	UPPER EJECT MECHANISM ③
71757-000CALF	71257-0000LF	72336-100CA	72336-000CA
71757-100CALF	71257-0000LF	72336-000CA	72336-100CA
71757-000CA	71257-0000	72336-100CA	72336-000CA
71757-100CA	71257-0000	72336-000CA	72336-100CA

mat'l. code		surface	tolerance	projection	product family
ISD1302		ISD406	ISD1101	④	PCMCIA
ltr ecn no dr	date	tolerances unless otherwise specified			title
K		angle	0.X±0.3	MM	R/A CARDBUS DOUBLE DECK ASSEMBLY
		0°±2'	0.XX±0.13	scale 3/4	
			0.XXX±0.05		
		dr	D.SHEAFFER	08/31/95	dwg no
		enr	D.BRANN	08/31/95	sheet 2 of 3
		chr	D.BRANN	08/31/95	size
		appd	D.BRANN	08/31/95	A4
sheet index	revision sheet				type Product Customer Drawing



NOTES:

- 1 8mm MIN CARD EJECT.
- 2 EJECT TRAVEL: 9.5mm
- 3 MATERIAL:
 - 3.1 HEADER ASSY:
HOUSING: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
PIN: COPPER ALLOY
 - 3.2 EJECT MECHANISM ASSY:
HOUSING: HIGH TEMPERATURE THERMOPLASTIC UL94V-0 BLACK
COVER PLATE, EJECT PLATE, LINK ARM,
PUSH ROD: STAINLESS STEEL
EMI CONTACT: PHOSPHOR BRONZE
- 4 FINISH (PIN)
UNDER PLATING: 0.5um Ni
CONTACT AREA: 0.076 μ m MIN. GOLD

SOLDER TAIL(TIN LEAD OPTION): 2.5um Sn-Pb
SOLDER TAIL(LEAD FREE OPTION): 2.5um PURE TIN

(5)	DIM "X"	4.25±0.1	3.5±0.1	5.0±0.1
	PIN NUMBER	OTHERS	36,67	1,17,34,35,51,68

- 6 RECOMMENDED SCREW TORQUE: 1.0 TO 1.5 MAX in-lbs. (1.2-1.7 cm-kgs).
RECOMMENDED HOLD DOWN: 2mm SCREWS AND NUTS
SEE 95121 AND 92869 FOR INFORMATION.
- 7 RECOMMENDED DIAMETER IS ϕ 1.0. FOR PROCESSES USING PASTE REFLOW, HOLE MAY BE AS SMALL AS ϕ 0.79.
- 8 IF LEAD FREE P/N.THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.00MM MINIMUM THICK CIRCUIT BOARD.
- 9 IF LEAD FREE P/N.THE PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DISCRIBLED IN GS-22-008
- 10 LEAD FREE P/N PACKAGING MEETS GS-14-920 SPECIFICATION
- 11 PRODUCT SPEC: 110-263

mat'l. code		surface	tolerance	projection	product family
		ISO1302	ISO406 ISO1101		PCMCIA
l	tr	ec	n	odr	date
		tolerances unless otherwise specified			title
K			angle	0.X±0.3	
				0.XX±0.13	
			0±2°	0.XXX±0.05	
		dr	D.SHEAFFER	08/31/95	
		engr	D.BRANN	08/31/95	
		chr	D.BRANN	08/31/95	
		appd	D.BRANN	08/31/95	
sheet	revision				
index	sheet				